







SI	Harvest and Prepare Raw Material	Harvest and Prepare Raw Material	Harvest and Prepare Raw Material
			Bath
S 2	Freeze	Freeze	Freeze
S2,	Transport/Store	Transport/Store	Transport/Store
·	Thaw & Predry	Thaw & Predry	Thaw & Predry
83		Bath	
	Dry (Hot Air)	Dry (Hot Air)	Dry (Hot Air)
SS	Dry (Microwave)	Dry (Microwave)	Dry (Microwave)
98	Siev	Sieve/Select/Break/Metal detection/Pack	

Fig. 5